

3 a front plate having an organic light emitting
4 material formed on one side thereof;
5 a back plate formed over said side of said front
6 plate; and
7 a filler material including a desiccant in said
8 filler material to seal the region between said front and
9 back plates.

1 7. The display of claim 1 wherein said desiccant is
2 a silica.

1 8. The display of claim 1 wherein said desiccant is
2 zeolite.

1 9. The display of claim 1 wherein said filler
2 material includes epoxy.

1 10. The module of claim 6 wherein said organic light
2 emitting material is deposited on said one side of said
3 front plate.

1 11. A method comprising:
2 forming a front plate having an organic light
3 emitting material deposited thereon;
4 covering said organic light emitting material
5 with a back plate; and

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6 sealing the region between said front and back
7 plates with a filler material including a desiccant mixed
8 into said filler material.

1 12. The method of claim 11 including mixing a filler
2 material into an epoxy.

1 13. The method of claim 11 including combining a
2 plurality of light emitting device modules to form an array
3 and filling the regions between adjacent modules with a
4 filler material including a desiccant mixed into said
5 filler material.

1 14. The method of claim 11 including mixing zeolite
2 into epoxy to form said filler material.

1 15. The method of claim 11 including mixing silica
2 into epoxy to form said filler material.

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